PRODUCT NAME
Si-Prime™
Impregnating Silane Sealer

NORTH AMERICA DISTRIBUTOR/MANUFACTURER
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KEY BENEFITS
• Excellent depth of penetration
• Hydrophobic zone prevents salt, water and alkalies being transported from the inside of the substrate to surface
• Improves coating adhesion
• Highly breathable – allows moisture vapor to outgas
• Alkali resistant
• Reduces paint consumption

DESCRIPTION
Si-Prime™ is a water-borne blend of Silanes, Siloxanes and Acrylics for priming porous concrete and other mineral substrates. Highly water repellent it also helps bind and consolidate weak or powdery surfaces. Being low viscosity Si-Prime penetrates well into the substrate whilst allowing the substrate to breath; outgassing any moisture until dry.

Si-Prime equalizes surface porosity allowing even application and reducing paint consumption of subsequent top coats; fully compatible with Klaas Coatings Si-Rex03™ Silicone Resin Emulsion Paint.

The hydrophobic zone prevents salt, water and alkalis being transported from within the substrate to the surface that also protects the top coat from attack from the same.

AREAS OF USE
As a primer for Si-Rex03 Silicone Resin Emulsion Paint;
• Cast-in-Place Concrete (recommended)
• Precast Concrete (recommended)
• Stucco/Plaster
• Skim Coat
• Brickwork
• Blockwork
• Fiber Cement Sheet
• Stone

SURFACE PREPARATION
(Read in conjunction with Si-Rex03 Product Data Sheet)
Surfaces should be dry and free from contamination such as release compounds, oil, grease, loose particles, decayed matter, mildew, mold, laitance and any other material that may inhibit penetration.
Concrete should be at least 14-days old. Repair patching should be at least 3-days old.
Off-form and precast concrete high-pressure water washed to remove cement fines from surface. Substrate must be in a surface dry state.
Protect plants, glass, asphalt, bitumen, plastics and painted surfaces prior to application.

APPLICATION METHOD
Best applied undiluted by low-pressure spray (not airless) or roller with surface temperature between 45°F and 90°F.

APPLICATION QC
The surface must be completely wet out; if applying by spray use wet on wet application technique. Typically touch dry 30-minutes at 75°F – water repellent 6-hours. Do not apply;
• if rain is due on day of application
• in hot direct sunlight that heats the substrate above 90°F.
• in high wind conditions
• if ambient temperature is 45°F and falling

APPLICATION RATE
Average application rate 200sqft per US gallon – can vary between 100-300sqft per US gallon depending on porosity. Apply test area and check penetration and surface residue once dry. Excess residue, minimal penetration and/or poor adhesion may point to previous coating treatment or residual curing compound and may negate use of a primer.

SILICONE RESIN PAINT TOPCOAT
Allow Si-Prime to cure for 6-hours or overnight prior to application of Si-Rex03 Silicone Resin Emulsion Paint from Klaas Coatings.

RESTRICTIONS ON USE
Do not use in below grade or full immersion situation where hydrostatic pressure can be significant.

PACKAGING
5 Gallon (18.93 Liter) Pail

STORAGE
Si-Prime has at least a 12-month shelf life when stored in originally sealed containers at temperatures not above 90°F (32°C); minimum temperature during storage and transportation 32°F (0°C). Containers to be protected against direct sunlight. Do not store on concrete floor. If beyond use by date shown on label does not mean product is no longer usable; properties to be checked for quality assurance reasons.

CLEAN UP
Water. Refer to Material Safety Data Sheet (SDS).

NOTES / LIMITATIONS
Overspray leaves film residue, remove immediately with water.

HEALTH & SAFETY
Refer to Material Safety Data Sheet (SDS).

PRODUCT DATA

<table>
<thead>
<tr>
<th>Color:</th>
<th>White/Milky (wet) ~ Clear (dry)</th>
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</thead>
<tbody>
<tr>
<td>Material:</td>
<td>Silane/Siloxane/Acrylic blend</td>
</tr>
<tr>
<td>Solvents:</td>
<td>None (Water Based)</td>
</tr>
<tr>
<td>Density at 77°F / 25°C:</td>
<td>8.35lb/US gallon</td>
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<tr>
<td>pH:</td>
<td>7.0 approx.</td>
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<tr>
<td>Flash point:</td>
<td>+212°F (100°C)</td>
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Note: The information provided is intended as a guide only and is correct to best of our knowledge at time of issue. It should not be considered as a definite approval for suitability for a particular purpose. Contact the manufacturer or distributor for confirmation of suitability.